

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

Claims 1-15 (cancelled).

Claim 16 (Currently Amended): A method for punching a part out of a larger part along a punch line, comprising placing said larger part on a first bearer and moving a cutting die from one side in a first direction towards said larger part, wherein said larger part is clamped by said first bearer and a clamping edge of said cutting die on the side of said larger part, wherein said part of material comprising comprises molded fibre material, and wherein after said part is punched out, said punched out part is and moved away from said larger part by said cutting die, wherein said punched out part is transported with a second bearer of said die relative to said punch line opposite to said clamping edge, and wherein said second bearer is in said first direction upstream from said punch line.

Claim 17 (Previously Presented): The method according to claim 16, wherein the punched-out part is produced by said cutting die.

Claim 18 (Previously Presented): The method according to claim 16, wherein said bearer is three-dimensional.

Claim 19 (Previously Presented): The method according to claim 16, wherein said punching comprises punching along a closed line that is not in one plane.

Claim 20 (Previously Presented): The method according to claim 16, wherein said punching comprises making an opening/cut-out in a shaped fibre part.

Claim 21 (Previously Presented): The method according to claim 16, wherein said punching comprises punching a product made of moulded fibre material from a sheet.

Claim 22 (Previously Presented): The method according to claim 16, wherein said product is punched from a surrounding sheet of fibre material.

Claim 23 (Previously Presented): The method according to claim 22, wherein said surrounding sheet is produced.

Claim 24 (Currently Amended): The method according to claim 16, comprising placing said larger part on said bearer, followed by clamping the larger part to the bearer with ~~the further~~ a second bearer and punching.

Claim 25 (Previously Presented): A method for the production of a product made of moulded fibre material, comprising providing an aqueous pulp containing fibre material, putting this on a screen, removing water, drying the pulp and subjecting the pulp to a punching operation, said punching operation comprising punching a part out of a larger part, placing said larger part on a bearer and moving a cutting die from one side towards said larger part, wherein said larger part is clamped by said bearer on the side of said larger part, said part of material comprising moulded fibre material and after said part is punched out, said punched-out part is moved away from said larger part by said cutting die, wherein said punched-out part is produced by said cutting die.

Claim 26 (Previously Presented): The method according to claim 25, wherein said punching operation comprises punching out various products from said moulded fibre material at essentially the same time.

Claim 27 (Previously Presented): A container-like product, having a terminating edge, which terminating edge comprises a punched edge, which termination describes an essentially closed line, which line extends through more than one plane, where said container-like part has been produced from moulded fibre material.

Claim 28 (Previously Presented): A device for punching a part of moulded fibre material from a part with a larger surface area, comprising a bearer for said larger part of fibre material and a cutting die that can be moved towards said bearer, wherein a further three-dimensional bearer for said larger part of moulded material is fitted to said bearer on the side of said cutting die, wherein said device is designed to accommodate said larger part clamped between said bearer and said further bearer, wherein said cutting die is provided with transport means for a part which is punched out.

Claim 29 (Previously Presented): The device according to claim 28, wherein said transport means are in more than one plane and are three-dimensional.

Claim 30 (Previously Presented): The device according to claim 26, wherein said further bearer comprises a clamping member.